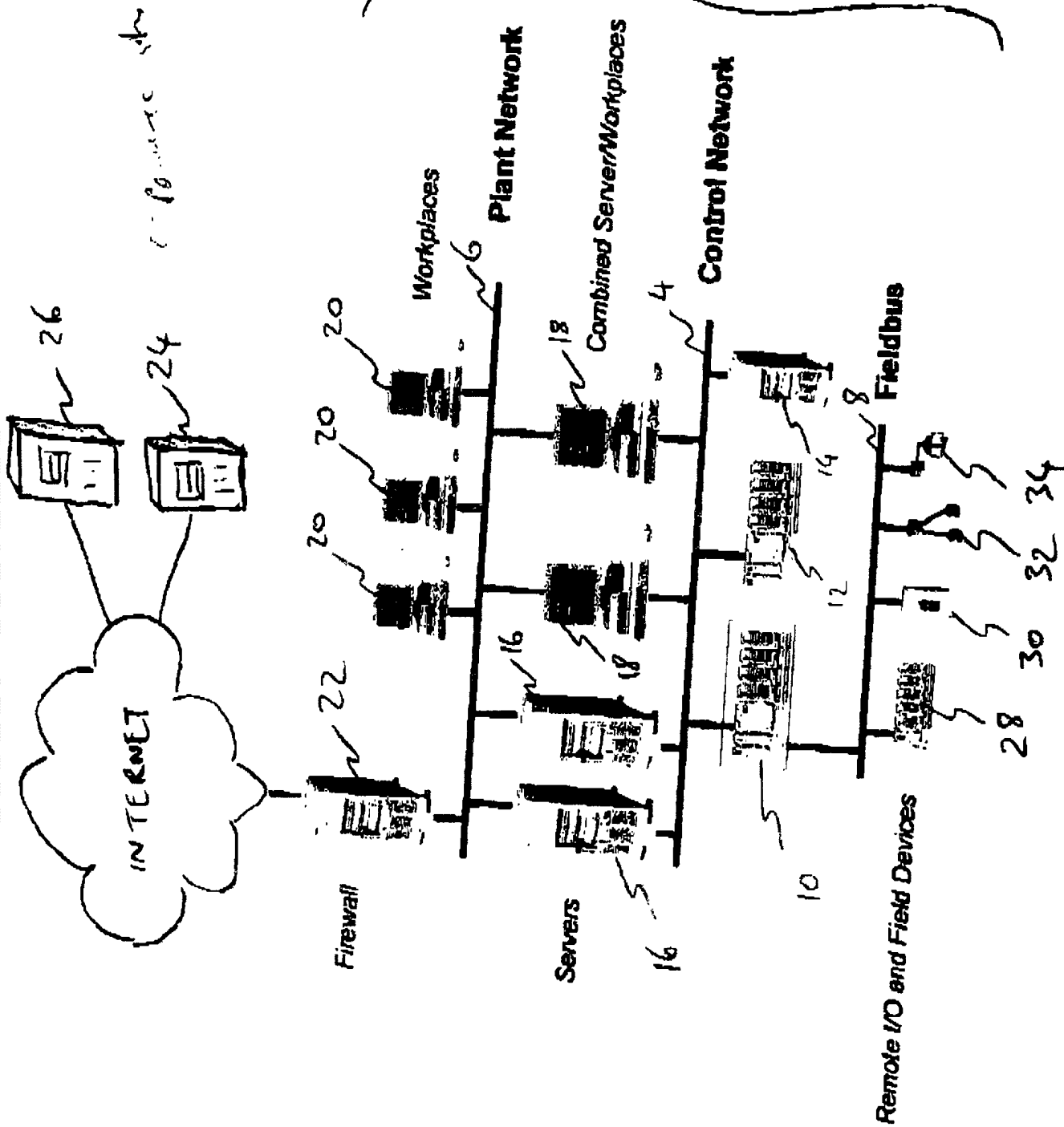


FIG. 1 is a block diagram of a network architecture for a plant. The network architecture includes an Internet 26, a Firewall 22, a Plant Network 20, a Control Network 18, and a Fieldbus 8. The Plant Network 20 is connected to the Internet 26 via the Firewall 22. The Plant Network 20 includes Servers 16, Workplaces 20, and Combined Server/Workplaces 18. The Control Network 18 is connected to the Plant Network 20 and includes Remote I/O and Field Devices 10. The Fieldbus 8 is connected to the Control Network 18 and includes Remote I/O and Field Devices 28, 30, 32, and 34.



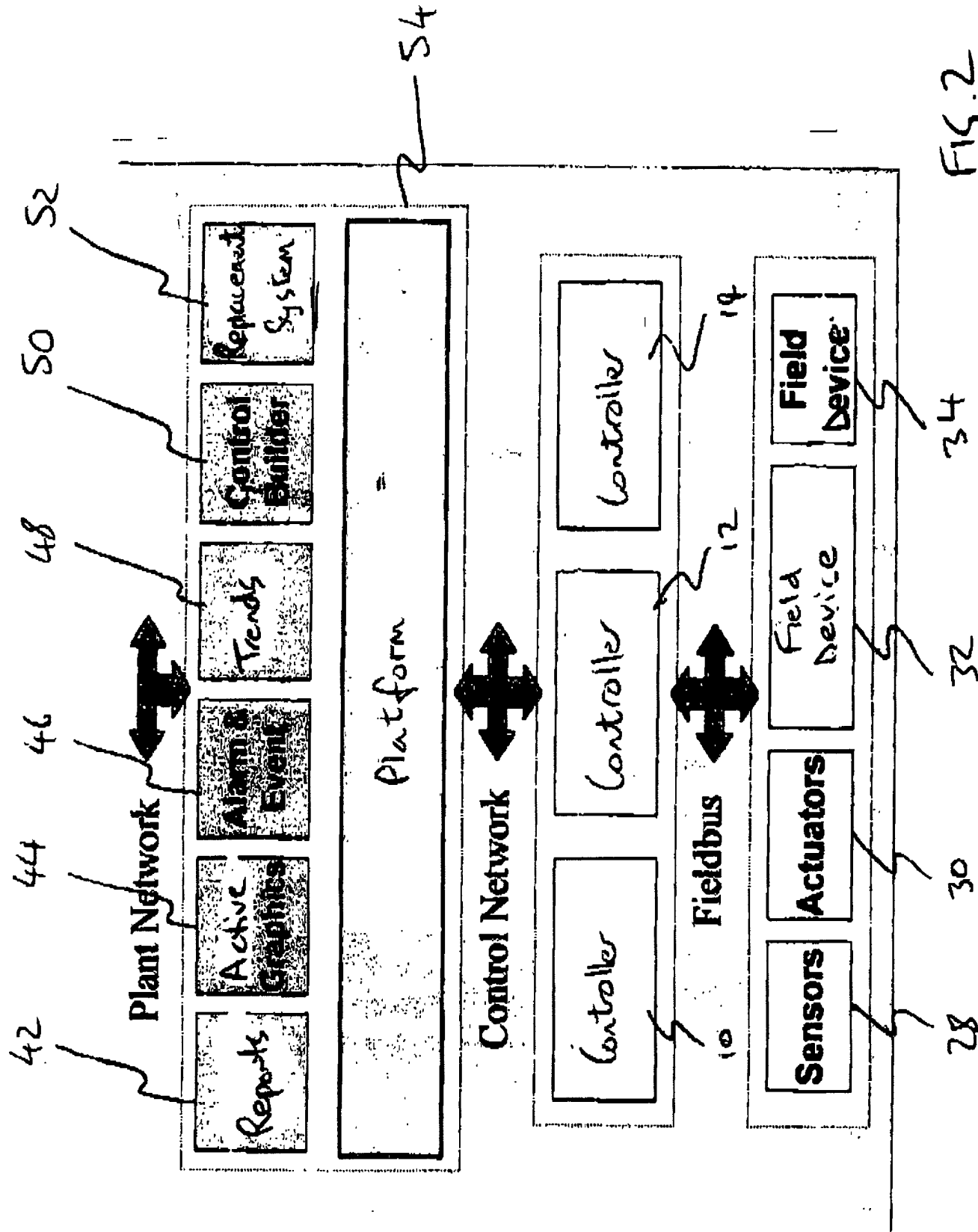
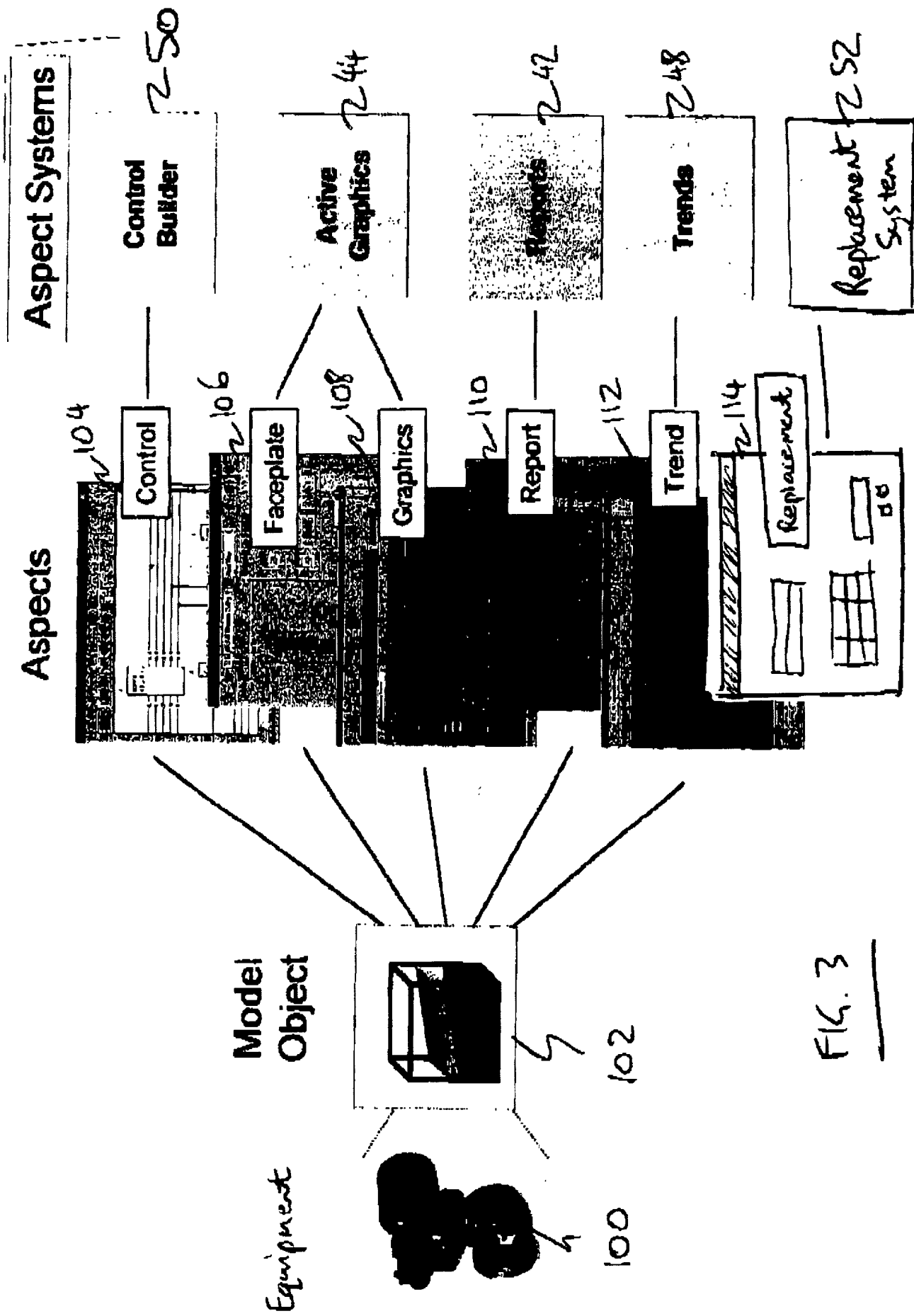
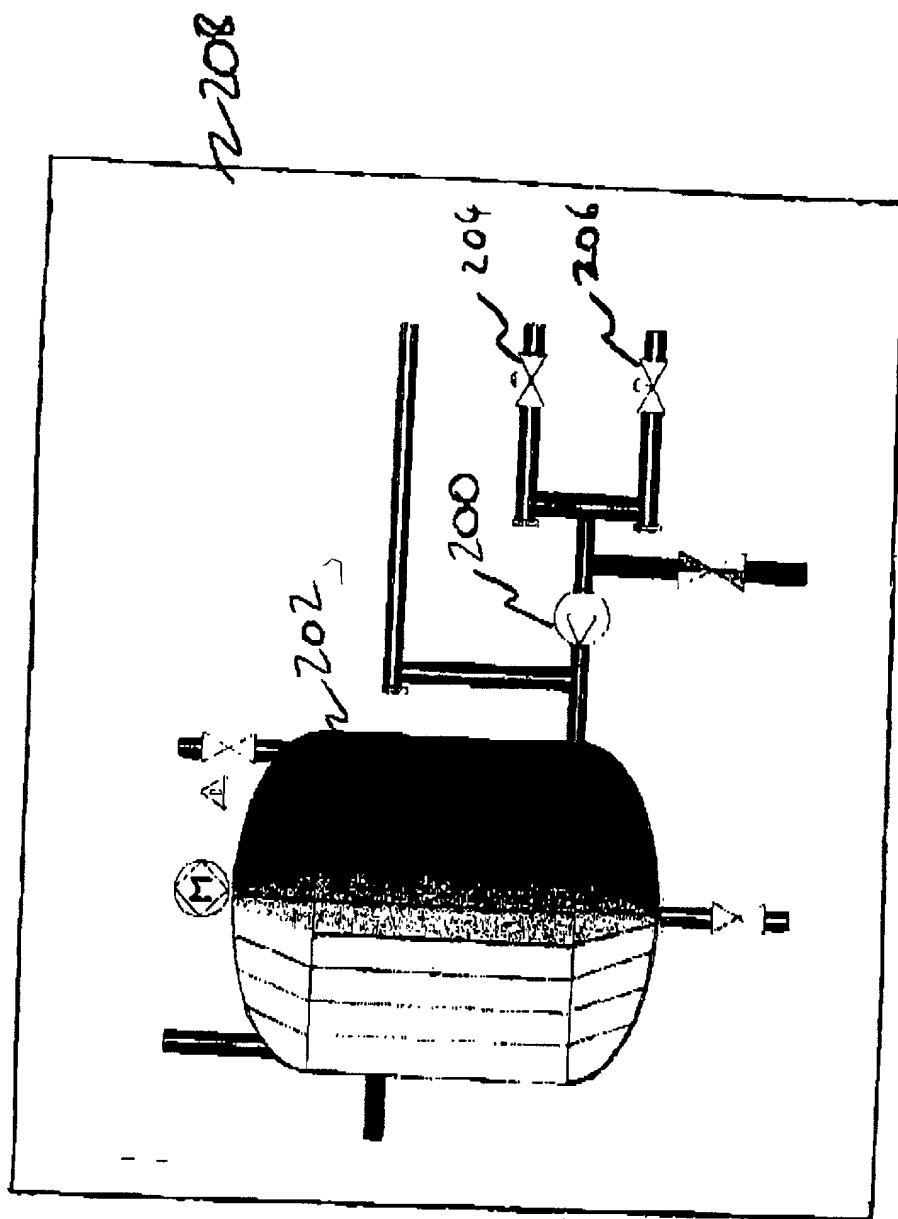


FIG. 2



File 3



File 4

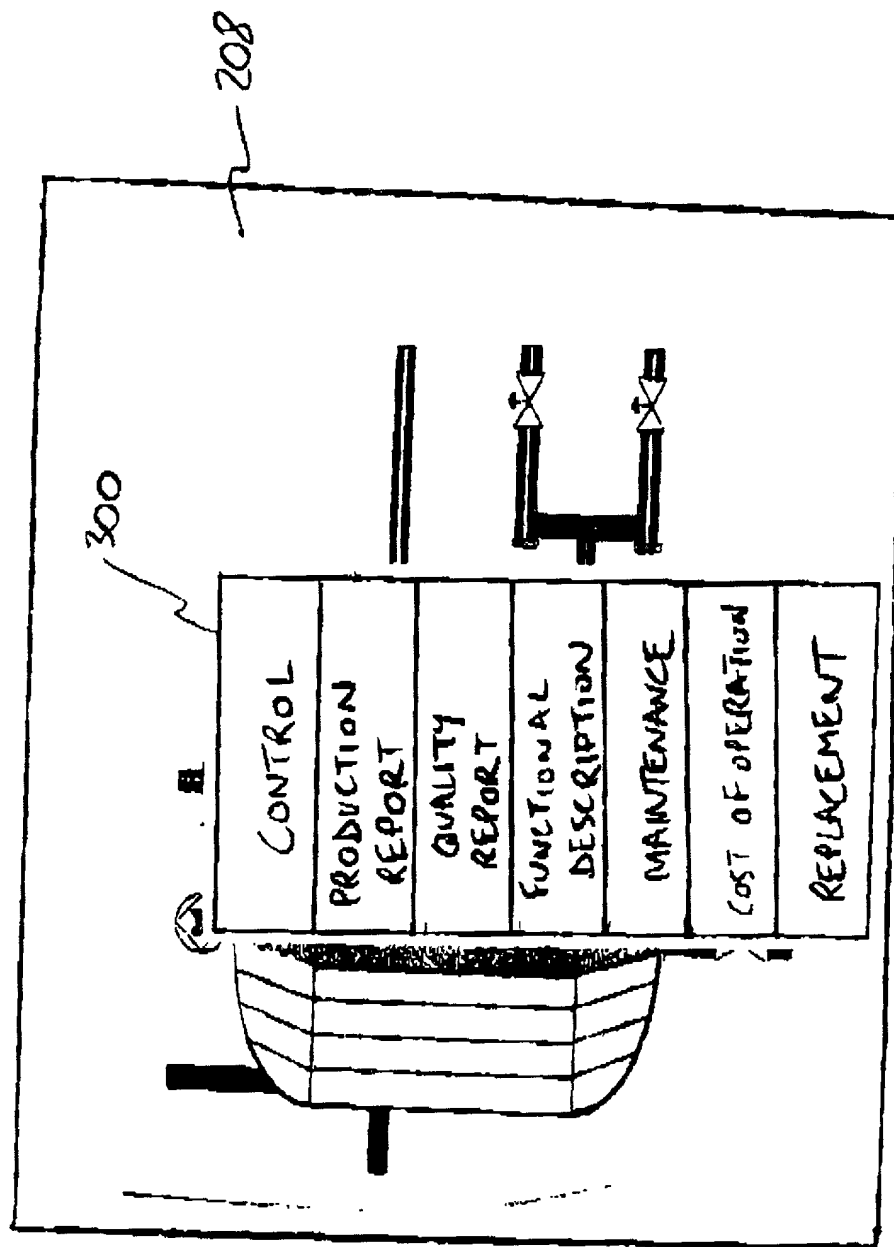


FIG. 5

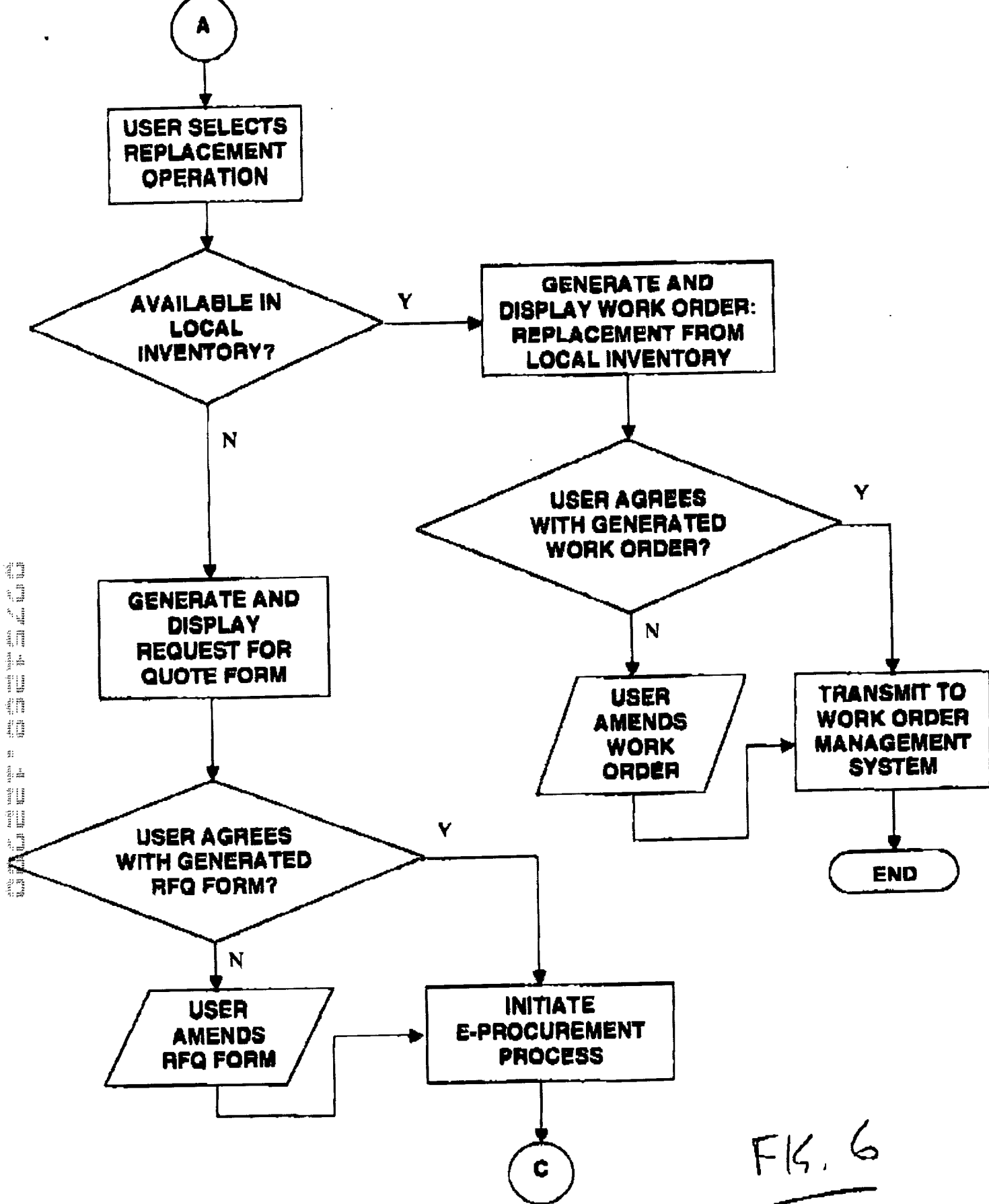


FIG. 6

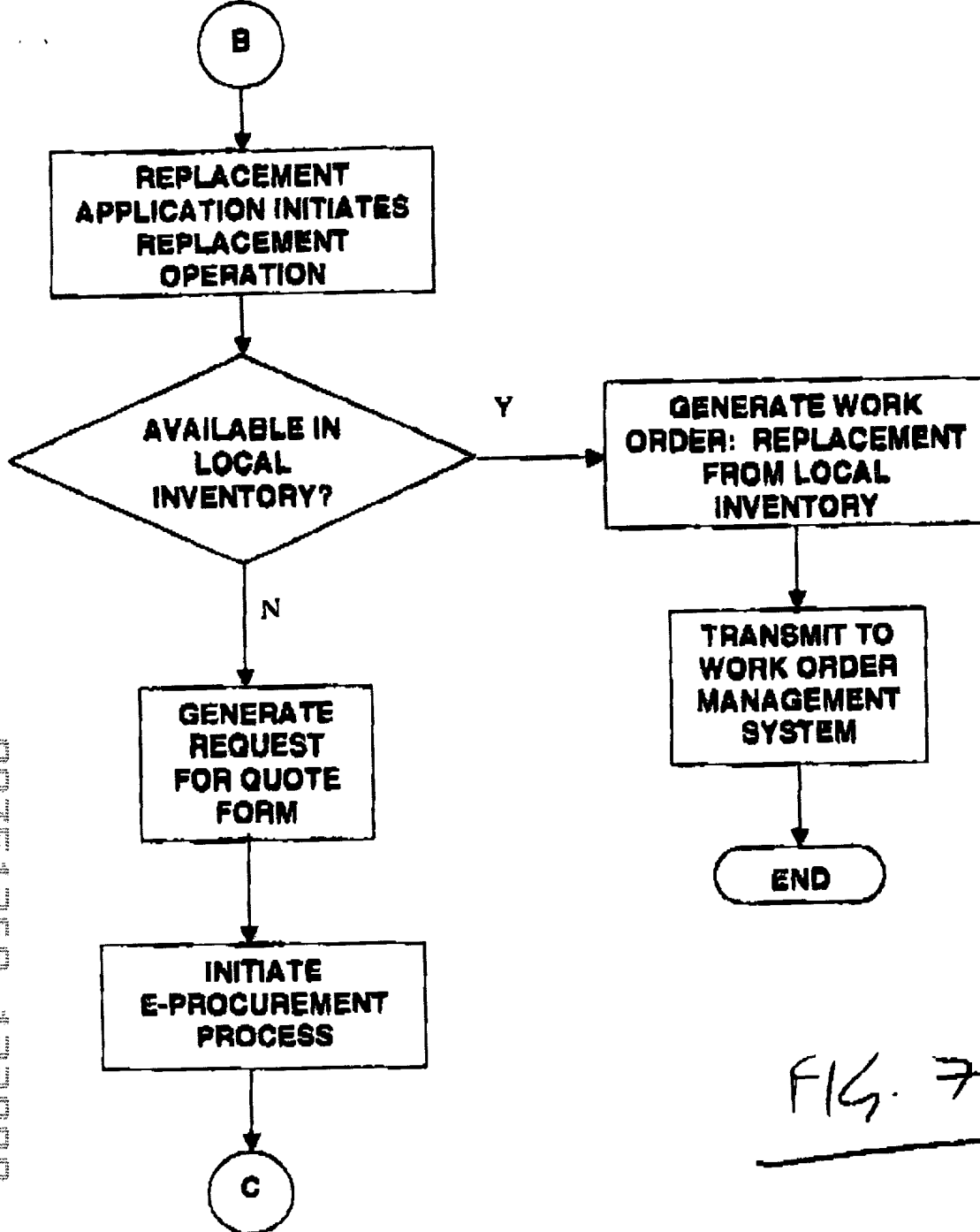


FIG. 7